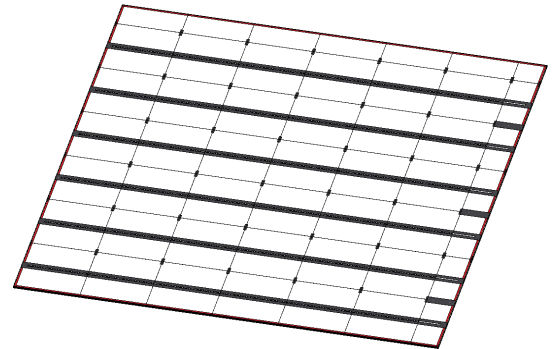
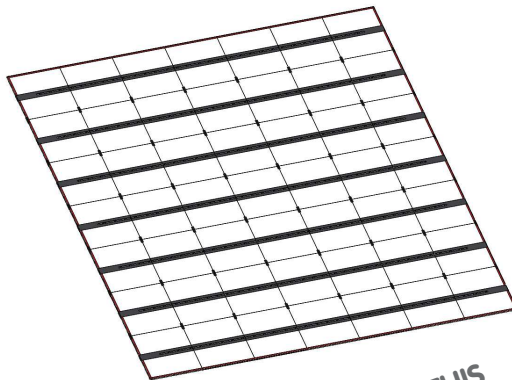


### 14x14M & 12.85x12.85M FOAM AREAS «MONTREAL» EVOLUTION COMPETITION & TRAINING SPRINGS EXERCISE FLOOR WITH CARPETS M'25

**6789**  
**6775F - 6775F/DE**  
**6780**  
**6777F - 6777F/DE**



**KEEP THIS  
DOCUMENT**

#### Warning:

This equipment should be installed by a qualified individual. This equipment should only be used by one person at a time, under the supervision of a qualified individual.  
Using this equipment for purposes other than those originally intended is prohibited.

#### Compliance:

14 x 14 m Exercise floors references **6775F et 6775F/DE** are FIG approved.

#### Recommendations:

- Keep these instructions for subsequent reference (inspection, maintenance, etc.).
- Periodically carry out predictive maintenance.
- Depending on how much it is used have the equipment serviced yearly or every few years.

#### Pack list:

Réf.	6542/00	6586/10	6588/20	6780/02	6780/10	6789/00	6789/02	Nb colis
Description	7 joining strips	Foam Anti-Rotation Kit	Bib retention kit & RG marking	Set of 2 foam tracks 12.85x2m	foam track 12.85x0.85m	foam track 14x2m	Set of 2 foam tracks 14x2m	
<b>6780</b>	1	1	1	3	1	-	-	7
<b>6789</b>	1	1	1	-	-	1	3	7
Volume (m <sup>3</sup> )	0.024	0.013	0.013	3.86	2.22	1.70	366	
Weight (kg)	2.2	1.3	2.73	123.0	54.0	530	120.0	
Dimensions (mm)	400x300x200	350x250x150	360x330x110	2000x1000x1930	2000x1000x1110	2000x1000x850	2000x1000x1830	

#### I. Maintenance:



##### IMPORTANT :

- Leave the foam to rest for at least 48 h. If the foam area (centred) overlaps the floor: cut off any excess foam around the entire perimeter of the foam area. Repeat the process if necessary (foam dimensions vary over time).**
- Regular cleaning of the exercise floor makes it easier to spot any problems (distortion, breakage or moisture absorption).
  - Check the condition of the foam mats **(1)** or **(2) & (3)**, the joining strips **(4)**, the Bib retention kit **(5)** and of their anti-rotation kit **(6)**.
  - Check the condition of the floor (wood panels, springs, plastic parts, sections and plates - **NM307 or NM308**) and the overlay carpet **(NM310)**.
  - Any damaged or distorted component should be replaced as quickly as possible.

#### II. Disassembly and storage of the foam:

- Carefully roll up the joining strips **(4)**.
- Cut the bib retention strips **(5)** at the junction of the foam tracks, then fold the foam tracks **(1)** or **(2) & (3)**.
- Store flat stacked foams in a clean, dry place. Do not store any heavy, protruding or other item on top. Avoid direct contact with the floor.

**III. Assembling the floor of the exercise floor 14x14m or 12.85x12.85m (Refs.: 6792-6793 or 6790-6791):**  
 Refer to the instructions in **NM307** or **NM308**. For installing the anti-rotation kit, refer to instructions **NM311**.

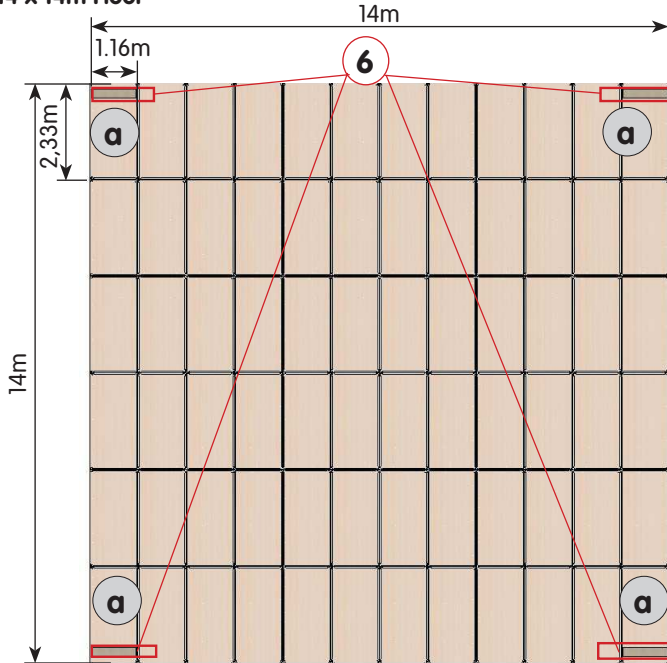
**IV. Assembling the impact-absorbing foam area (Refs.: 6789 or 6780)  minimum:**

**Figures 1 & 2 - Installing the Anti-Rotation Kit of the foam area**

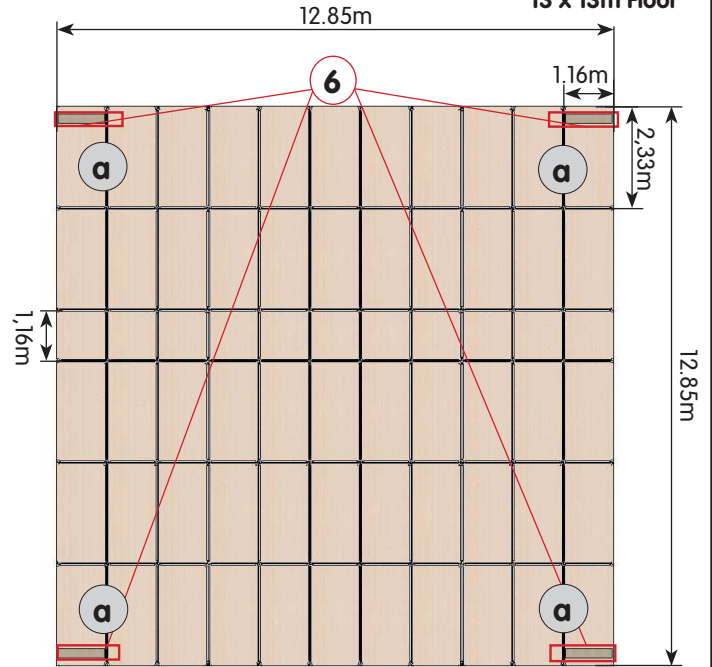
- Brush and vacuum carefully if necessary the hook-and-loop (**a**) located on the 4 corner plates of the floor.
- Place each of the 4 strips of 150 x 25 cm black textile adhesive (**6**) on each self-gripping pad (**a**) on the floor corners.
- **Important:** wait the end of step **IV**, to remove the protective film from the 4 strips (**6**)



**14 x 14m Floor**

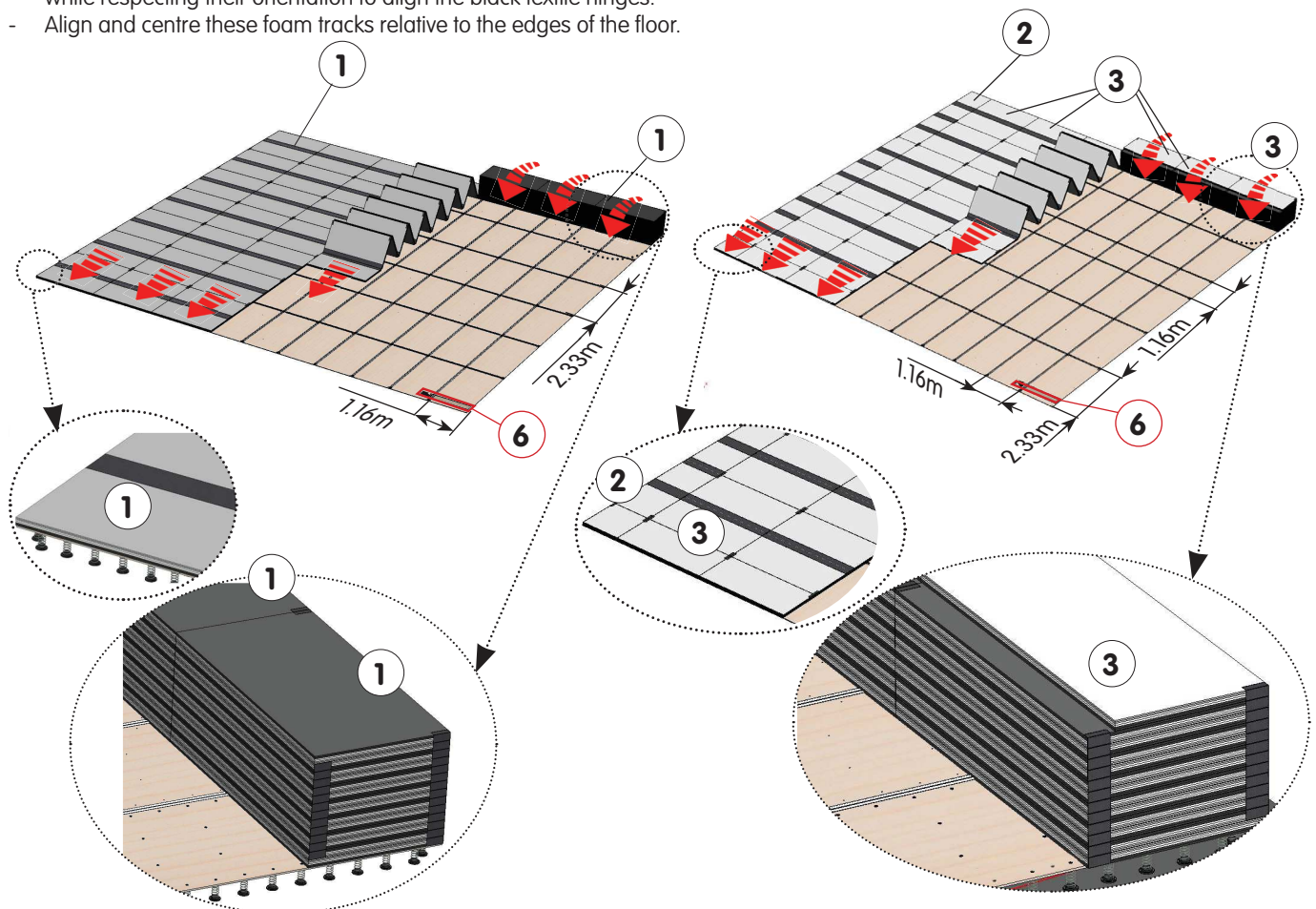


**13 x 13m Floor**



**Figures 3 & 4 - Installing the foam area**

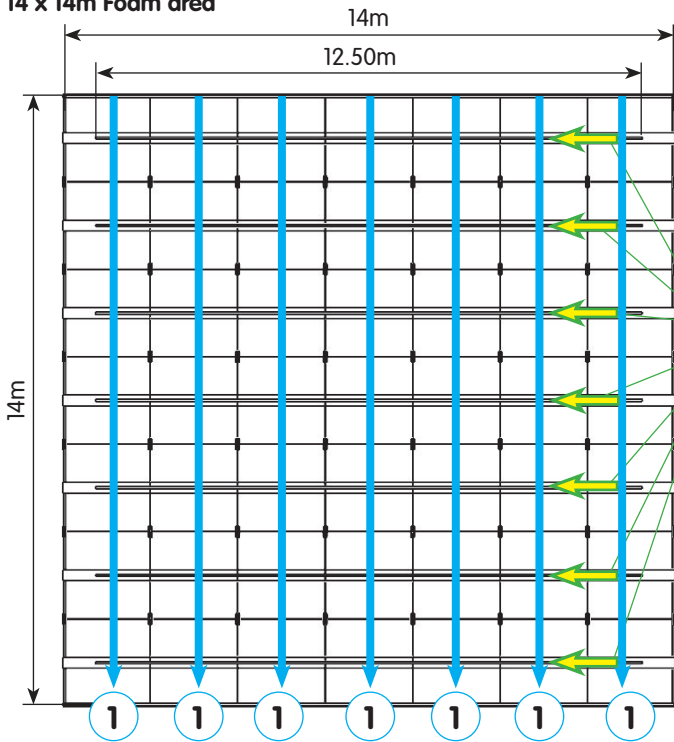
- Unfold the foam tracks (**1**) or (**2**) & (**3**), with the darker surface facing the floor, with respect to the arrangement of the floor plates, while respecting their orientation to align the black textile hinges.
- Align and centre these foam tracks relative to the edges of the floor.



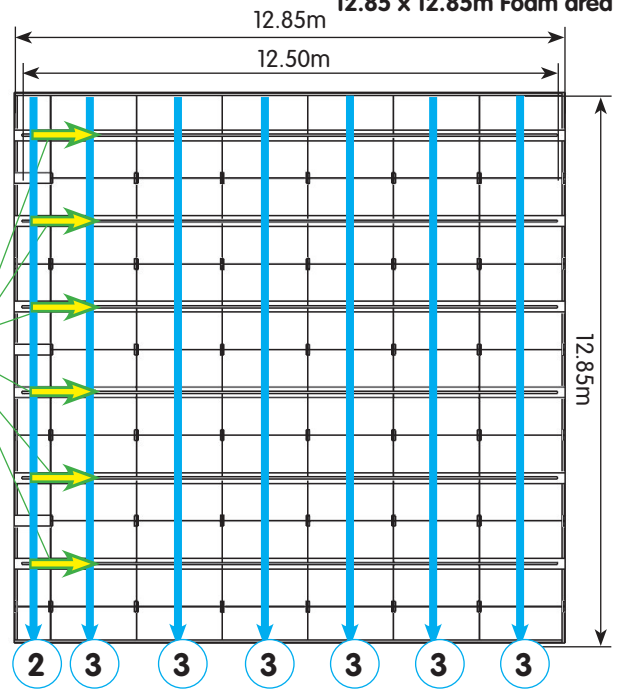
**Figures 5 & 6 - Binding the foam area**

- Lock the assembly together using the 7 joining strips (4) (length 12.5 m - width 5 cm) to be centred on the black fabric strips.
- Attach one end, extend the strip (4) over the 12.5 m and position the other end.
- Press with your hand along the full length of the strip to check it is attached to the black fabric and to strengthen this attachment.
- Carefully lift the foam at the 4 corners, remove the protective film from the 4 strips (6) and replace the foam tracks).
- Press firmly on each foam track to join the components securely.

**14 x 14m Foam area**



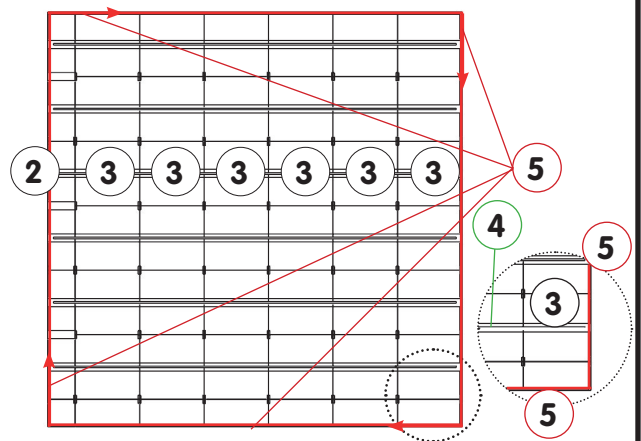
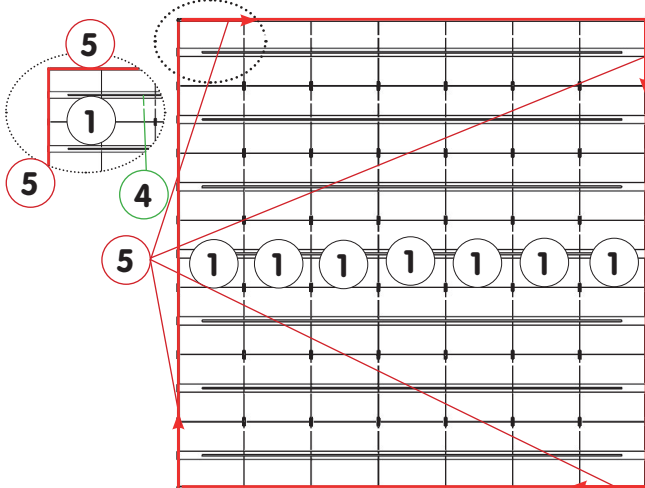
**12.85 x 12.85m Foam area**



**Orientation of foam tracks (in blue) / Orientation of joining strips (in green / yellow)**

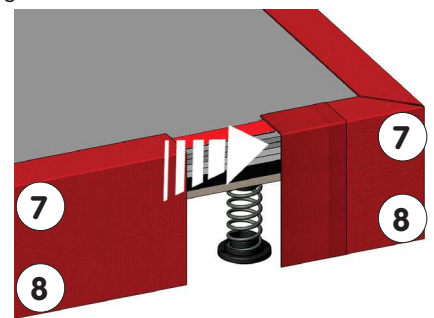
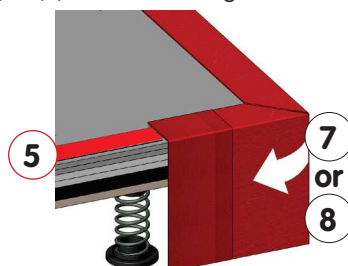
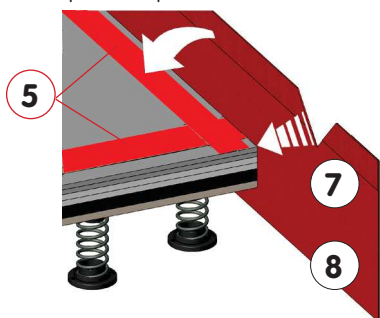
**Figures 7 & 8 - Installing the finishing bibs retention kit**

- Unroll, cut and lay 4 lengths of adhesive red velvet (5cm wide) from the bibs retention kit (5), all around the periphery 2cm from the edge of the foam area (4 x 14m ou 4 x 13m).

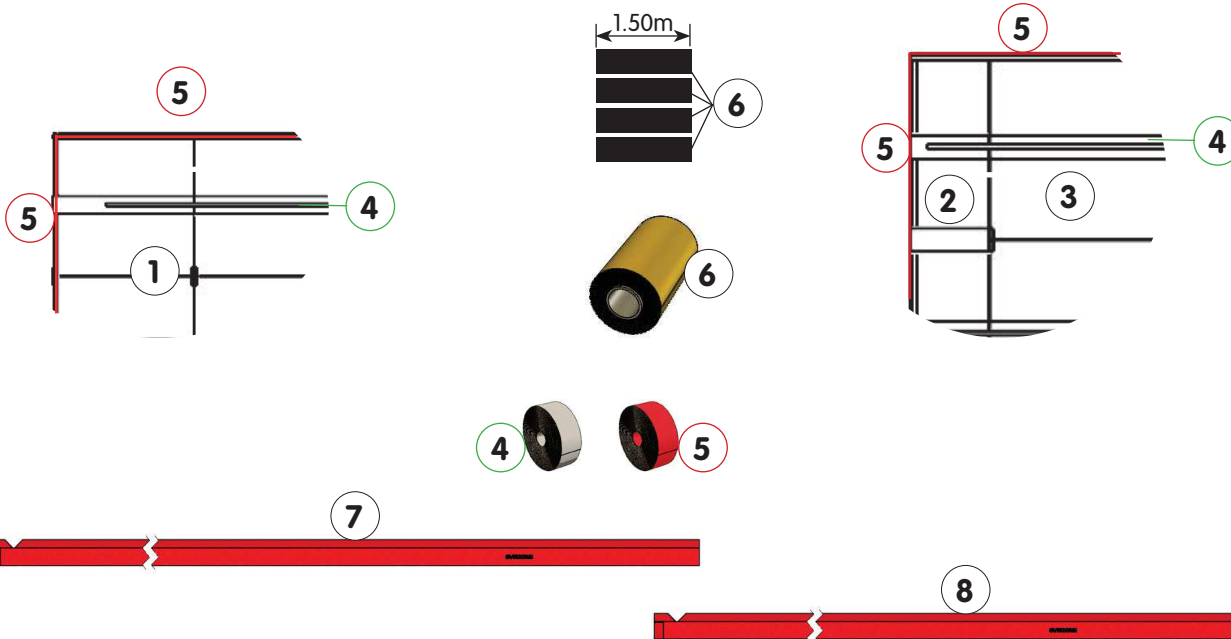
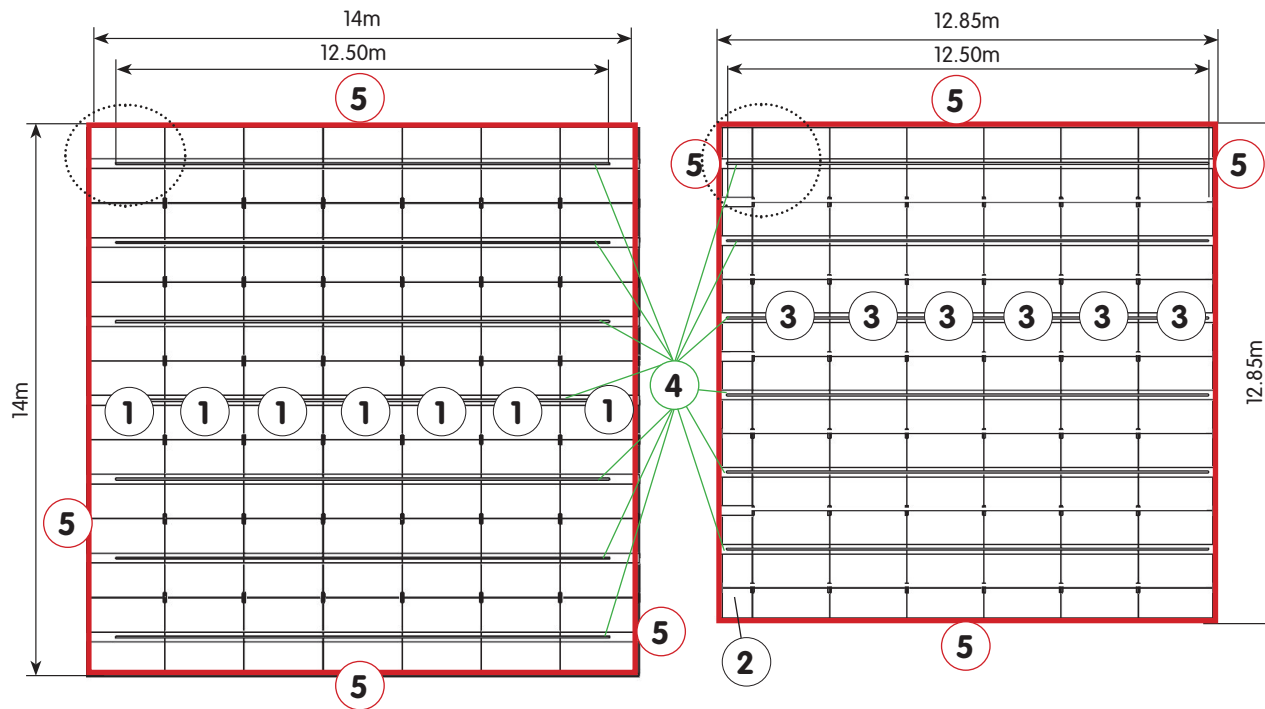


**Figures 9, 10 & 11 - Installing the finishing bibs**

- Align the corner of the bib (7) or (8) (in a "V") over the corner of the foam.
- Then attach the bib (7) or (8) to the strip (5), on the band of Velours, pressing it as and when.
- Repeat the process for the 3 remaining bibs (7) or (8). Join the bibs together: the large side goes over the smaller side.



**V. Assembling the gymnastics overlay carpet (Refs: 6380I or 639I): Refer to assembly instructions in NM310.**



30	-	-	-	-
29	-	-	-	-
28	-	-	-	-
27	-	-	-	-
26	-	-	-	-
25	-	-	-	-
24	-	-	-	-
23	-	-	-	-
22	-	-	-	-
21	-	-	-	-
20	-	-	-	-
19	-	-	-	-
18	-	-	-	-
17	-	-	-	-
16	-	-	-	-
15	-	-	-	-
14	-	-	-	-
13	-	-	-	-
12	-	-	-	-
11	-	-	-	-
10	-	-	-	-
9	-	-	-	-
8	1	Set of 4 x 12.85m finishing bibs	6777/10	-
7	1	Set of 4 x 14m finishing bibs	6575/10	-
6	1	Foam Anti-rotation Kit	6586/10	-
5	1	Bib retention kit	6588/20	-
4	1	Set of 7 joining strips of 12.50m	6542/00	-
3	6	12.85 x 2m th.56mm Foam track	6780/00	-
2	1	12.85 x 0.85m th.56mm Foam track	6780/10	-
1	7	14 x 2m th.56mm Foam track	6789/00	-
ITEM	QTY	DESCRIPTION	REFERENCE	REMARKS

**14x14M & 12.82x12.85M FOAM AREAS  
«MONTREAL» COMPETITION & TRAINING  
SPRINGS EXERCISE FLOOR WITH CARPETS M'25**

To order spare parts, please provide the description, reference and delivery date of the entire apparatus.

Constantly aiming to improve our products, we reserve the right to make changes to the equipment and dimensions without further discussion.

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