

## **ASSEMBLY INSTRUCTIONS**

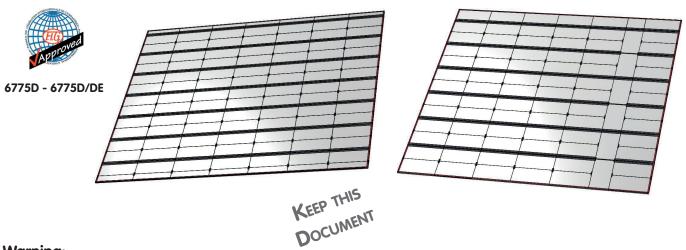
NM299-GB

25/01/21

## 14x14m & 13x13m FOAM AREAS «MONTREAL» EVOLUTION COMPETITION & TRAINING SPRINGS EXERCISE FLOOR WITH CARPETS M'20

6788B 6775D - 6775D/DE 6784B 6777D - 6777D/DE





## Warning:

This equipment should be installed by a qualified individual. This equipment should only be used by one person at a time, under the supervision of a qualified individual.

Using this equipment for purposes other than those originally intended is prohibited.

## **Compliance:**

14 x 14 m Exercise floors references **6775D et 6775D/DE** are FIG approved.

## **Recommendations:**

- Keep these instructions for subsequent reference (inspection, maintenance, etc.).
- Periodically carry out predictive maintenance.
- Depending on how much it is used have the equipment serviced yearly or every few years.

### Pack list:

PACK REF.	6542/00 7 joining strips 12.50m for foam tracks	<b>6586/10</b> Foam Anti-Rotation Kit M13	6588/20 Bib retention kit & RG marking	<b>6788/60</b> Foam track 14 x 2m th. 56mm	<b>6788/62</b> Set of 2 foam tracks 14 x 2m th. 56mm	<b>6784/71</b> Foam track 13 x 2m th. 56mm	<b>6784/72</b> Set of 2 foam tracks 13 x 2m th. 56mm	Number of packages
<b>6788B</b> Foam 14 x 14m th.: 56mm	1	1	1	1	3	-	-	7
<b>6784B</b> Foam 13 x 13m th.: 56mm	1	1	1	-	-	1	3	7
VOLUME (M³) WEIGHT (KG) SIZE (MM)	0.02 2.1 360×260×180	0.01 1.3 350×250×150	0.01 3 300×200×200	2.22 65 2000×1000×1100	3.86 131 2000×1000×1930	0.88 26 2000×1000×440	3.54 116 2000×1000×1770	

## I. Maintenance:



Leave the foam to rest for at least 48 h. If the foam area (centred) overlaps the floor: cut off any excess foam around the entire perimeter of the foam area. Repeat the process if necessary (foam dimensions vary over time).

- Regular cleaning of the exercise floor makes it easier to spot any problems (distortion, breakage or moisture absorption).
- Check the condition of the foam mats (1) or (2) & (3), the joining strips (4), the Bib retention kit (5) and of their anti-rotation kit (6).
- Check the condition of the floor (wood panels, springs, plastic parts, sections and plates **NM273 or NM274**) and the overlay carpet (**NM254**).
- Any damaged or distorted component should be replaced as quickly as possible.

## II. Disassembly and storage of the foam:

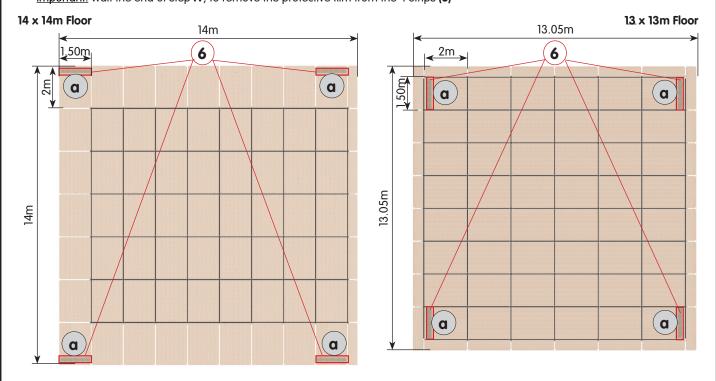
- Carefully roll up the joining strips (4).
- Cut the bib retention strips (5) at the junction of the foam tracks, then fold the 7 foam tracks (1) or (2) & (3).
- Store flat stacked foams in a clean, dry place. Do not store any heavy, protruding or other item on top. Avoid direct contact with the floor.

## III. Assembling the floor of the exercise floor 14x14m or 13x13m (Refs.: 6785A - 6787A or 6781A - 6783A): Refer to the instructions in NM273 or NM274. For installing the anti-rotation kit, refer to instructions NM277.

## IV. Assembling the impact-absorbing foam area (Refs.: 6788B or 6784B) 🛉 🖷 minimum:

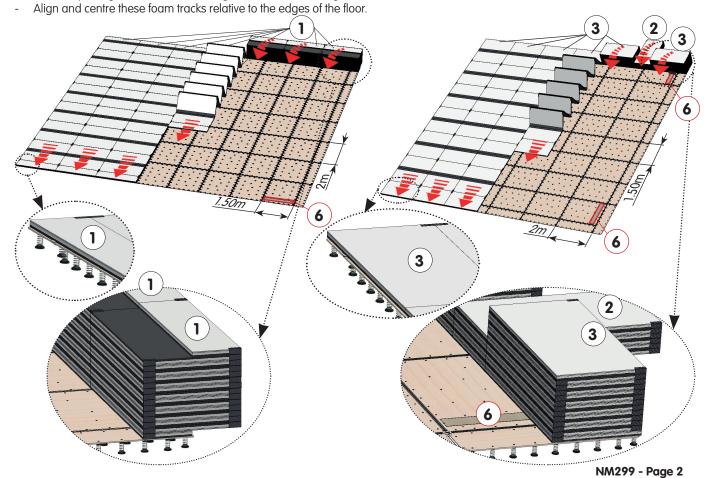
## Figures 1 & 2 - Installing the Anti-Rotation Kit of the foam area

- Brush and vacuum carefully if necessary the hook-and-loop (a) located on the 4 corner plates of the floor.
- Place each of the 4 strips of 150 x 25 cm black textile adhesive (6) on each self-gripping pad.(a) on the floor corners. Important: wait the end of step IV, to remove the protective film from the 4 strips (6)



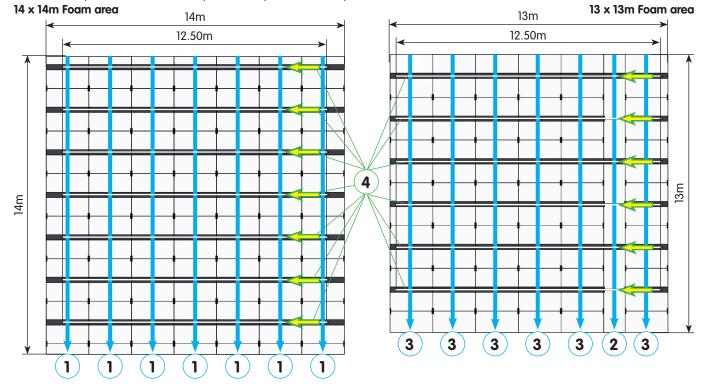
## Figures 3 & 4 - Installing the foam area

Unfold the foam tracks (1) or (2) & (3), with the darker surface facing the floor, with respect to the arrangement of the floor plates, while respecting their orientation to align the black textile hinges.



### Figures 5 & 6 - Binding the foam area

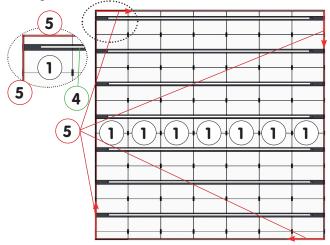
- Lock the assembly together using the 7 joining strips (4) (length 12.5 m width 5 cm) to be centred on the black fabric strips.
- Attach one end, extend the strip (4) over the 12.5 m and position the other end.
- Press with your hand along the full length of the strip to check it is attached to the black fabric and to strengthen this attachment.
- Carefully lift the foam at the 4 corners, remove the protective film from the 4 strips (6) and replace the foam tracks).
- Press firmly on each foam track to join the components securely.

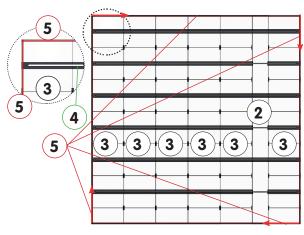


## Orientation of foam tracks (in blue) / Orientation of joining strips (in green / yellow)

## Figures 7 & 8 - Installing the finishing bibs retention kit

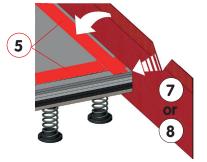
- Unroll, cut and lay 4 lengths of adhesive red velvet (5cm wide) from the bibs retention kit (5), all around the periphery 2cm from the edge of the foam area  $(4 \times 14m \text{ ou } 4 \times 13m)$ .

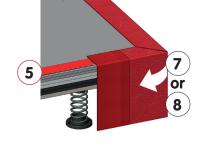


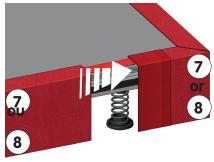


## Figures 9, 10 & 11 - Installing the finishing bibs

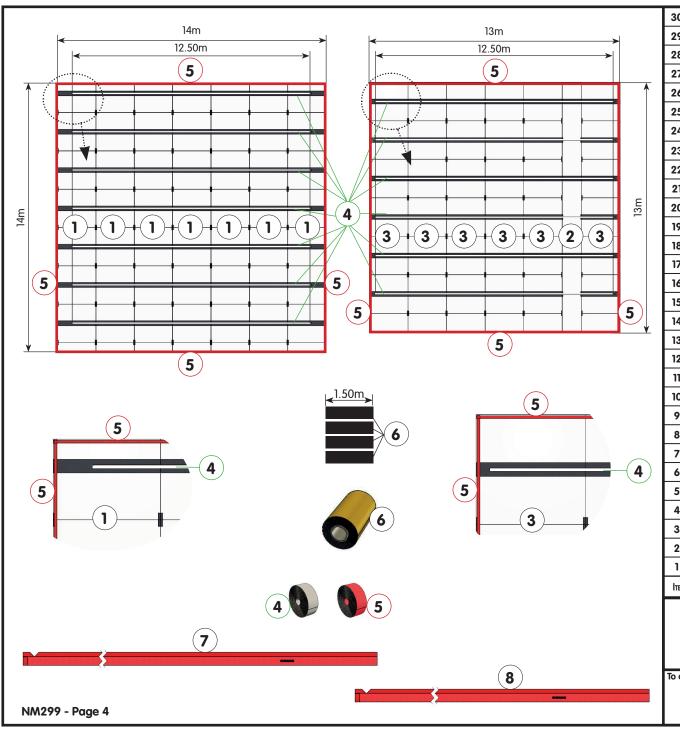
- Align the corner of the bib (7) or (8) (in a "V") over the corner of the foam.
- Then attach the bib (7) or (8) to the strip (5), on the band of Velours, pressing it as and when.
- Repeat the process for the 3 remaining bibs (7) or (8). Join the bibs together: the large side goes over the smaller side.







V. Assembling the gymnastics overlay carpet (Refs: 6380H or 6390I): Refer to assembly instructions in NM254.



30	-	-	-	-
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12	-	-	-	-
11	-	-	-	-
10	-	-	-	-
9	-	-	-	-
8	-	Set of 4 x 13m finishing bibs	6577/00	6777D-6777D/DE
7	-	Set of 4 x 14m finishing bibs	6575/10	6775D-6775D/DE
6	1	Foam Anti-rotation Kit	6586/10	6775D-6777D
5	1	Bib retention kit	6788/20	6775D-6777D
4	1	Set of 7 joining strips of 12.50m	6542/00	6775D-6777D
3	6	13 x 2m th.56mm Foam track	6784/70	6777D-6777D/DE
2	1	13 x 1m th.56mm Foam track	6784/71	6777D-6777D/DE
1	7	14 x 2m th.56mm Foam track	6788/60	6775D-6775D/DE
Ітем	QTY	DESCRIPTION	REFERENCE	Remarks
		14 14 0 10 10 5		

# 14x14m & 13x13m FOAM AREAS «MONTREAL» EVOLUTION COMPETITION & TRAINING SPRINGS EXERCISE FLOOR WITH CARPETS M'20

To order spare parts, please provide the description, reference and delivery date of the entire apparatus.

Constantly aiming to improve our products, we reserve the right to make changes to the equipment and dimensions without further discussion.

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