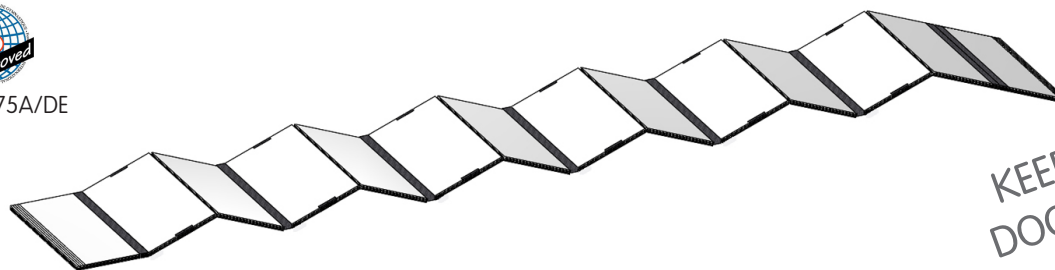


FOAM MATS FOR "MONTRÉAL" 14x14M COMPETITION SPRUNG EXERCICE FLOORS

**6775B - 6775B/DE
6788
6776A - 6776A/DE
6786**



6775A & 6775A/DE



KEEP THIS DOCUMENT

Warning:

This equipment should be installed by a qualified individual. This equipment should only be used by one person at a time, under the supervision of a qualified individual.

Using this equipment for purposes other than those originally intended is prohibited.

Compliance:

This equipment complies with the requirements of European standard EN 913 "Gymnastic equipment - General safety requirements and test methods". 14 x 14 m Exercise floors ref. 6775B and 6775B/DE are FIG approved.

Recommendations:

As set out in French Standard NF S52-400 the following is recommended:

- keep these instructions for subsequent reference (inspection, maintenance, etc.).
- periodically carry out predictive maintenance.
- depending on how much it is used have the equipment serviced yearly or every few years.

Maintenance:



IMPORTANT:

Leave the foam to rest for at least 48 h. If the foam area (centred) overlaps the floor: cut off any excess foam following the pre-cut lines provided for this purpose around the entire perimeter of the foam area, only present for the 56 cm thick version (Ref: 6788). It is preferable to cut following the pre-cut line on the most outside edge of the floor. Repeat the process if necessary (foam dimensions vary over time).

- Regular cleaning of the exercise floor makes it easier to spot any problems (distortion, breakage or moisture absorption).
- Check the condition of the foam mats **(1)** & **(2)** or **(3)** and of their anti-rotation kit **(6)**.
- Check the condition of the floor (wood panels, springs, plastic parts, sections and plates - **NM273**) of the gymnastics area with tracks **(NM259)** or carpet **(NM254E)**.
- Any damaged or distorted component should be replaced as quickly as possible.

Composition:

1/ "MONTRÉAL" 14X14M COMPETITION EXERCICE FLOOR CARPET VERSION (REF. 6775B & 6775B/DE)

- Overlay carpet 14 x 14 m (Ref: 6380G) -> Detailed pack list: refer to instructions NM254E
- Set of 4 finishing bibs 14 m (Ref: 6575/10): Volume 0.06 m³, Weight 11.4 kg, Dimensions 610 x 430 x 240 mm -> instructions NM254E.
- Impact-absorbing foam 14 x 14 m - thickness 56 mm (Ref: 6788)
- High elasticity floor with springs assembled/not assembled 14 x 14 m (Ref: 6785/6787) -> Detailed pack list: refer to instructions NM273.
- Floor Anti-Rotation Kit (Ref: 6529/00) refer to instructions NM277.

2/ "MONTRÉAL" 14X14M COMPETITION EXERCICE FLOOR ROLL-UP TRACKS VERSION (REF. 6776A & 6776A/DE)

- Gymnastics area with tracks 14 x 14 m, thickness 2.5 cm, sprung exercise floor M'13 (Ref: 6579) -> Detailed pack list: refer to instructions NM259
- Set of 4 finishing bibs 14 m (Ref: 6575/10): Volume 0.06 m³, Weight 11 kg, Dimensions 610 x 430 x 240 mm -> instructions NM254E.
- Foam area 14 x 14 m, thickness 40 mm, "Montreal" exercise floor with roll-up tracks M'18 (Ref: 6786)
- High elasticity floor with springs assembled/not assembled 14 x 14 m (Ref: 6785/6787) -> Detailed pack list: refer to instructions NM273.
- Floor Anti-Rotation Kit (Ref: 6529/00) refer to instructions NM277.

Pack list :

PACK REF.	6542/00 7 joining strips for foam tracks	6586/10 Foam ARK M13	6788/00 Central foam track M16 14 x 2 m thickness 56 mm	6788/20 Bib retention kit M16	6788/30 Set of 2 central foam tracks M16 thickness 56 mm	6788/40 Set of 2 side foam tracks M16 thickness 56 mm	6786/00 Foam track. Thickness 40 mm	Number of packages
6786 Foam 14x14m thickness 40mm	1	1	-	-	-	-	7	10
6788 Foam 14x14m thickness 56mm	1	1	1	1	2	1	-	7
VOLUME (M³)	0.02	0.01	1.7	0.01	3.2	3.68	1.1	X
WEIGHT (KG)	2.1	1.1	56	1.3	121	123	42	
SIZE (MM)	360x260x180	310x210x190	2000x1000x850	310x210x220	2000x1000x1860	2000x1000x1840	2000x1000x600	

I. Assembling the floor of the exercise floor (refs: 6785 and 6787)

Refer to the instructions in **NM273**. For installing the anti-rotation kit, refer to instructions **NM277**.

II. Assembling the impact-absorbing foam area (6786/6788) (minimum).

- Unfold the foam tracks **(1) & (2)** or **(3)**, with the darker surface facing the floor (**Fig. 2**). Important: follow the order shown in **Figure 1** to obtain all the pre-cut parts around the perimeter (version 6788 only) and alignment of the black fabric hinges. Align and centre these foam tracks relative to the edges of the floor.
- Lock the assembly together using the 7 joining strips **(4)** (length 12.5 m - width 5 cm) to be centred on the black fabric strips (**Fig. 1 & 3**). Attach one end, extend the strip over the 12.5 m and position the other end. Press with your hand along the full length of the strip to check it is attached to the black fabric and to strengthen this attachment.
- Installing the foam anti-rotation kit: carefully lift the foam at the 4 corners. Brush and if necessary vacuum clean the self-gripping strip on the 4 corner panels of the floor (**Fig. 1**). Apply each of the four 150 x 25 cm felt strips (**Fig. 1**) onto each piece of self-gripping strip on the floor. Important: wait until step III is completed to remove the protective film from the felt **(6)** and replace the foam tracks **(1) & (2)** or **(3)**. Press firmly on each foam track to join the components securely.

Figure 1 : Top view of floor and foam tracks

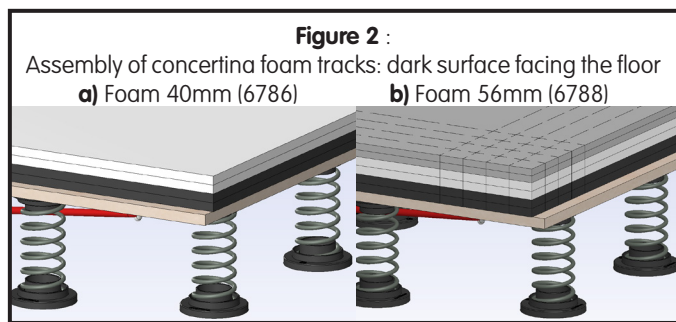
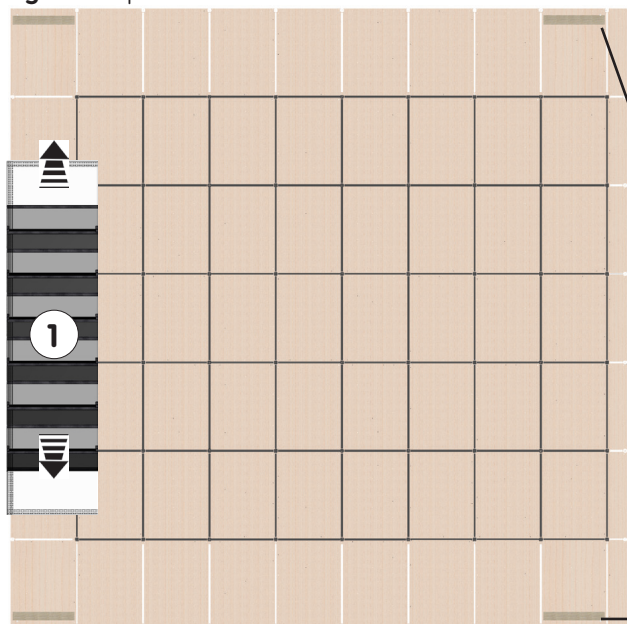


Figure 2 :

Assembly of concertina foam tracks: dark surface facing the floor

a) Foam 40mm (6786)

b) Foam 56mm (6788)



4 Felt strips 150 x 25 cm

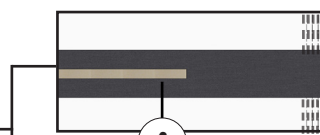
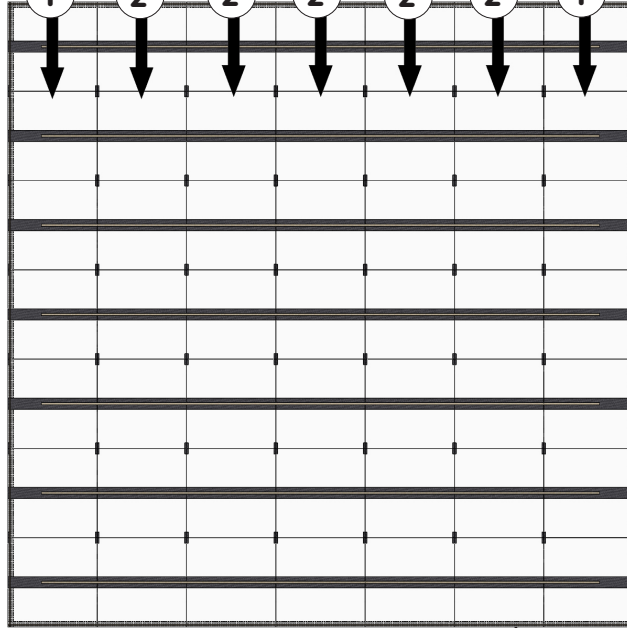


Figure 3a:
Joining strips
version 6788

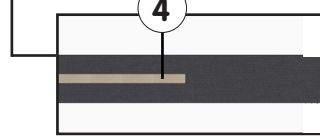


Figure 3b:
Joining strips
version 6786

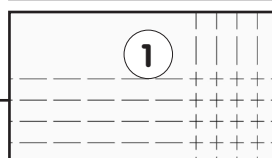


Figure 4:
Corner of side tracks
Foam tracks pre-cut
lengthwise and at ends
(version 6788)

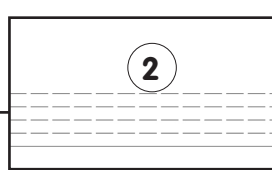


Figure 5
Pre-cut end of central strips
(version 6788)

III. Assembling the gymnastics area:

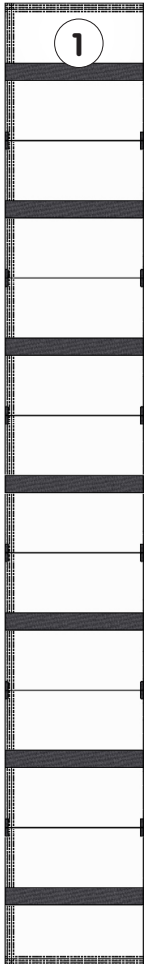
- With carpet (Ref: 6380H) & bib retention kit (Ref: 6788/20). Refer to assembly instructions in **NM254E**.
- With roll-up tracks (Ref: 6579): Refer to assembly instructions in **NM259**.

IV. Disassembly and storage of the foam:

Carefully roll up the joining strips **(4)** then fold the 7 foam tracks **(1) & (2)** or **(3)**. Store the stacked foam tracks flat in a clean, dry location. Do not store any heavy, protruding or other item on top. Avoid direct contact with the floor.

AREA 6788

Side track 14 x 2 m
thickness 56 mm

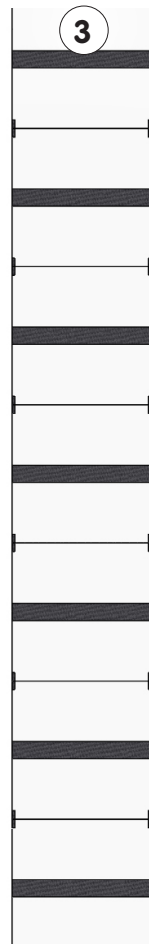


Central track 14 x 2 m
thickness 56 mm



AREA 6786

Track 14 x 2 m thickness
40 mm



AREAS 6788 / 6786

Set of 7 male joining strips Length
12.5 m - width: 5 cm



4 Felt strips - 150 x 25 cm



Bib retention kit, 3 x 25 m rolls of strip
width: 2 cm



30	-	-	-	-
29	-	-	-	-
28	-	-	-	-
27	-	-	-	-
26	-	-	-	-
25	-	-	-	-
24	-	-	-	-
23	-	-	-	-
22	-	-	-	-
21	-	-	-	-
20	-	-	-	-
19	-	-	-	-
18	-	-	-	-
17	-	-	-	-
16	-	-	-	-
15	-	-	-	-
14	-	-	-	-
13	-	-	-	-
12	-	-	-	-
11	-	-	-	-
10	-	-	-	-
9	-	-	-	-
8	-	-	-	-
7	-	-	-	-
6	‡	Foam Anti-Rotation kit	6586/10	6775B/6778A
5	‡	Bib retention kit (thickness 56 mm)	6788/20	6775B
4	‡	Set of 7 joining strips	6542/00	6775B/6778A
3	7	Track 14x2m thickness 40 mm	6786/00	6776A
2	5	Central track 14x2m thickness 56mm	6788/00	6775B
1	2	Side track 14x2m thickness 56 mm	6788/10	6775B
REP	NBR	DESIGNATION	REFERENCE	OBSERVATION

FOAM MATS FOR "MONTRÉAL" 14x14M COMPETITION SPRUNG EXERCICE FLOORS

To order spare parts, please provide the description, reference and delivery date of the entire apparatus.

Constantly aiming to improve our products, we reserve the right to make changes to the equipment and dimensions without further discussion.

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